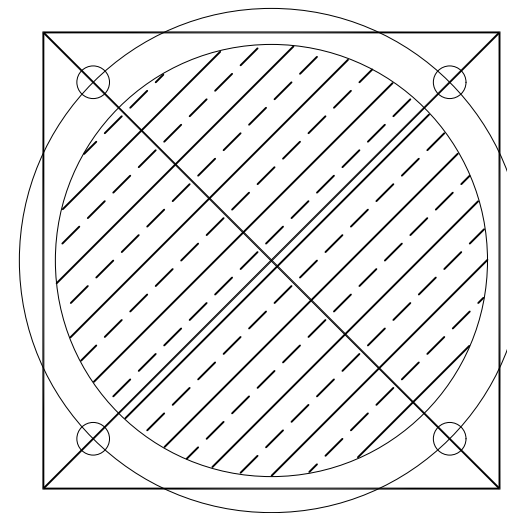


3 1/8 (80mm) Instrument Hole

1. Draw a 3.25" X 3.25" Square
2. Scribe 2 diagonal lines corner to corner
3. Using the center of the lines, scribe a 3.5" diameter circle.
4. At the intersection of the diagonals and the 3.5" dia circle drill 4 holes to clear #8 screw (.170" dia.)
5. Using the center of the diagonal lines cut a hole with a hole saw 3.125" dia.



2 1/4 (57mm) Instrument Hole

1. Draw a 2.375" X 2.375" Square
2. Scribe 2 diagonal line corner to corner
3. Using the center of the lines, scribe a 2.625" diameter circle.
4. At the intersection of the diagonals and the 2.625" dia circle drill 4 holes to clear #8 screw (.170" dia.)
5. Using the center of the diagonal lines cut a hole with a hole saw 2.250" dia.

<b>Craggy Aero, LLC</b>			
TITLE <b>Instrument Templates</b>			
SIZE	CAGE CODE	DWG NO	REV
<b>A</b>		<b>510000</b>	<b>0</b>
SCALE	SHEET		
1" = 1"	1 of 1		